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D4636-7

Job Sheet 201731



Part No: D4636-7

Job Qty: 12 pcs

Part Name: Retainer Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/19

Job Tracking No:

Due Date: 10/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 5 IPP REV:A 12.04.30 NEW ISSUE DD VERF:EC IPP REV:C 13.07.17 AS PER DWG
REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs	10/24/19	10/24/19	0.01	1.01	Waterjet - Flow		10/19/10/21
120	QC 8	12 pcs	10/24/19	10/24/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	12 pcs ✓	10/24/19	10/24/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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Oscar

OCT 22 2019

Packaging 3 - 3 - B4B	✓	ST 224
Packaging 3 - 4 - B4B		
Packaging 3 - 5 - B4B		
Packaging 3 - 6 - B4B		
Packaging 3 - 7 - B4B		
Packaging 3 - 8 - B4B		
Packaging 3 - 9 - B4B		
Packaging 3 - 10 - B4B		
Packaging 3 - 11 - B4B		
Packaging 3 - 12 - B4B		
Packaging 3 - 13 - B4B		
Packaging 3 - 14 - B4B		
Packaging 3 - 15 - B4B		
Packaging 3 - 16 - B4B		
Packaging 3 - 17 - B4B		
Packaging 3 - 18 - B4B		
Packaging 3 - 19 - B4B		
Packaging 3 - 20 - B4B		
Packaging 3 - 21 - B4B		
Packaging 3 - 22 - B4B		
Packaging 3 - 23 - B4B		
Packaging 3 - 24 - B4B		
Packaging 3 - 25 - B4B		
Packaging 3 - 26 - B4B		
Packaging 3 - 27 - B4B		
Packaging 3 - 28 - B4B		
Packaging 3 - 29 - B4B		
Packaging 3 - 30 - B4B		
Packaging 3 - 31 - B4B		
Packaging 3 - 32 - B4B		
Packaging 3 - 33 - B4B		
Packaging 3 - 34 - B4B		
Packaging 3 - 35 - B4B		
Packaging 3 - 36 - B4B		

140 QC 21 - SA	12 pcs ✓	10/24/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 224
Oscar	OCT 22 2019			QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
Part Op 120 - (QC8- Inspect parts - second check) Descriptions: 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					9-53 OCT 22 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	1.8000 sf (.15 ea)	100-Waterjet - Flow - 1	FM1340896-1 S021857

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	2	98	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Retainer Plate	0.201Inches $\pm$ 0.010	0.211 0.191		
2	Retainer Plate	0.300Inches $\pm$ 0.010	0.310 0.290		
3	Retainer Plate	0.830Inches $\pm$ 0.030	0.860 0.800		
4	Retainer Plate	0.350Inches $\pm$ 0.030	0.380 0.320		
5	Retainer Plate	13.000Inches $\pm$ 0.030	13.030 12.970		
6	Retainer Plate	5.440Inches $\pm$ 0.030	5.470 5.410		
7	Retainer Plate	3.780Inches $\pm$ 0.030	3.810 3.750		
8	Retainer Plate	0.410Inches $\pm$ 0.030	0.440 0.380		
9	Retainer Plate	0.380Inches $\pm$ 0.030	0.410 0.350		
10	Retainer Plate	1.660Inches $\pm$ 0.030	1.690 1.630		
11	Retainer Plate	3.912Inches $\pm$ 0.010 - 0.030	3.922 3.882		
12	Retainer Plate	12.300Inches $\pm$ 0.010	12.310 12.290		
13	Retainer Plate	0.032Inches $\pm$ 0.010	0.042 0.022		

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